

Roth BW

Mounting

Connection

Handling

Fault localization

Examples



Roth BW

Security advice

Please pay attention to the following security advice in order to avoid danger and damage to people and property.

Instructions

Attention should be paid

- to the statutory provisions for prevention of industrial accidents,
- to the statutory provisions for environmental protection,
- to the Health and Safety at Work Act 1974
- to Part P of the Building Regulations 2005
- to BS7671 Requirements for electrical installations and relevant safety regulations of DIN, EN, DVGW, TRGI, TRF and VDE.

This instruction is exclusively addressed to authorised skilled personnel.

- Only qualified electricians should carry out electrical works.
- Initial installation should be effected by named qualified personnel

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Declaration of conformity

We, Roth Werke GmbH, D-35232 Dautpheta, declare under our sole responsibility that our product Roth BW complies with the following standards:

EN 55 014-1

EN 60 730-1

According to the regulations of the above directives, the product is labelled with



89/336/EWG

73/ 23/EWG

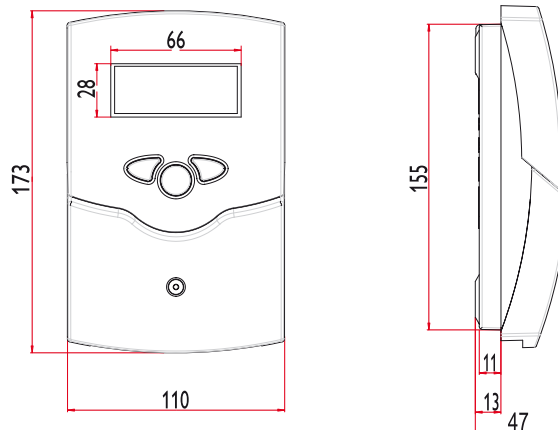
- system-monitoring-display
- up to 4 temperature sensors Pt1000
- heat balancing
- function control
- user-friendly operation by simple handling
- pump speed control and solar operating hours counter



Scope of delivery:

- 1 x Roth BW
- 1 x accessory bag
 - 1 x spare fuse T4A
 - 2 x screws and dowels
 - 4 x strain relief and screws

Additionally enclosed in the full kit:
2 x sensor FKP6



Technical data

Housing:

plastic, PC-ABS and PMMA

Protection type: IP 20 / DIN 40050

Environmental temp.: 0 ... 40 °C

Size: 172 x 110 x 46 mm

Mounting: wall mounting, mounting into patch-panels is possible

Display: System screen for systems visualisation, 16-segment display, 7-segment display, 8 symbols for system status and operating control lamp

Operation: by 3 pushbuttons in the front of the housing

Functions: Temperature differential controller with optional add-on system functions. Function control according to BAW-guidelines, operating hours counter for solar pump, tube collector special function, pump speed control as well as heat quantity balancing.

Inputs: for 4 temperature sensors Pt1000

Outputs: 1 semi-conductor relay

Power supply: 220 ... 240V~

Mode of operation:

Typ 1.y

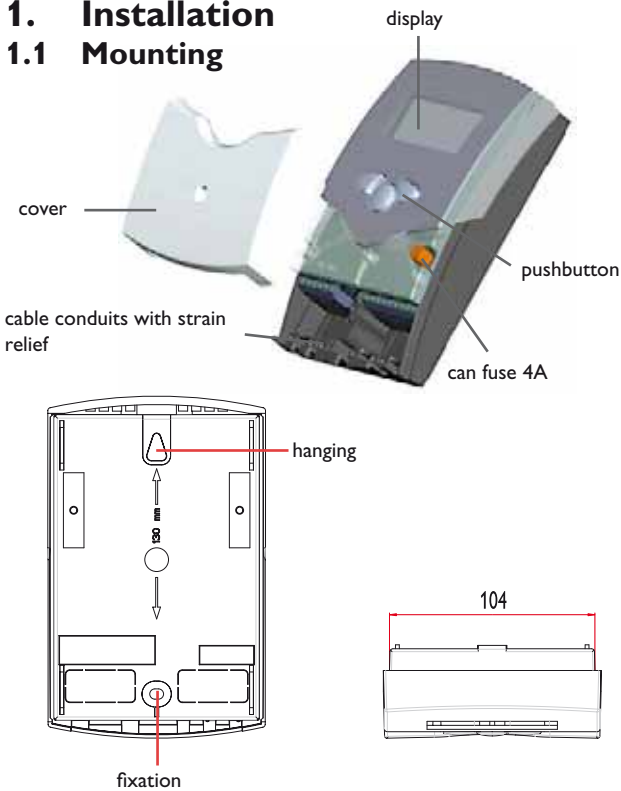
Breaking capacity per relay:

semi-conductor relay:
1 (1) A (220 ... 240) V~



1. Installation

1.1 Mounting

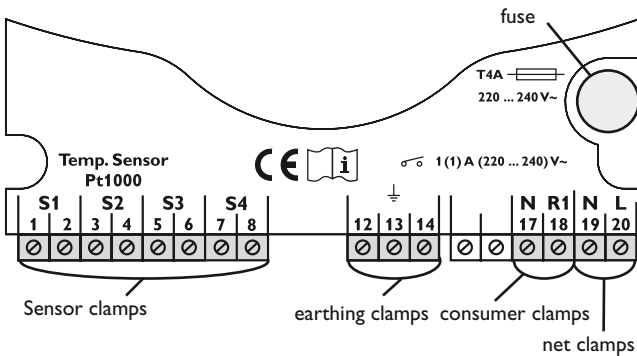


Warning!
Switch-off power supply before opening the housing.

The unit must only be located internally. It is not suitable for installation in hazardous locations and should not be sited near to any electromagnetic field. The controller must additionally be equipped with an all-polar gap of at least 3 mm or with a gap according to the valid installation regulations, e.g. LS-switches or fuses. Please pay attention to a separate laying of the cable lines and installation of ac power supply.

1. Unscrew the cross-recessed screw of the cover and remove it from the housing.
2. Mark the upper fastening point on the wall and pre-mount the enclosed dowel and screw.
3. Hang up the housing at the upper fastening point and mark the lower fastening point on the underground (hole distance 130 mm), afterwards put the lower dowel.
4. Fasten the housing at the underground.

1.2 Electrical connection



The power supply to the controller must only be made by an external power supply switch (last step of installation!) and the line voltage must be 220 ... 240 Volt (50...60 Hz). Flexible lines have to be fixed at the housing by enclosed strain relief supports and screws.

Depending on the version the controller is equipped with 1 relay to which the **consumer** e.g. pumps, valves etc. can be connected:

- Relay 1
 - 18 = conductor R1
 - 17 = neutral conductor N
 - 13 = ground clamp ⊕

The **temperature sensors** (S1 up to S4) will be connected to the following terminals independently of the polarity:

- 1 / 2 = Sensor 1 (e.g. Sensor collector 1)
- 3 / 4 = Sensor 2 (e.g. Sensor store 1)
- 5 / 6 = Sensor 3 (e.g. Sensor TSPO)
- 7 / 8 = Sensor 4 (e.g. Sensor TRL)

The **power supply** is effected to the clamps:

- 19 = neutral conductor N
- 20 = conductor L
- 12 = ground clamp ⊕



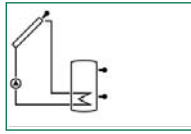
Electrostatic discharge can lead to damages of electronic components!



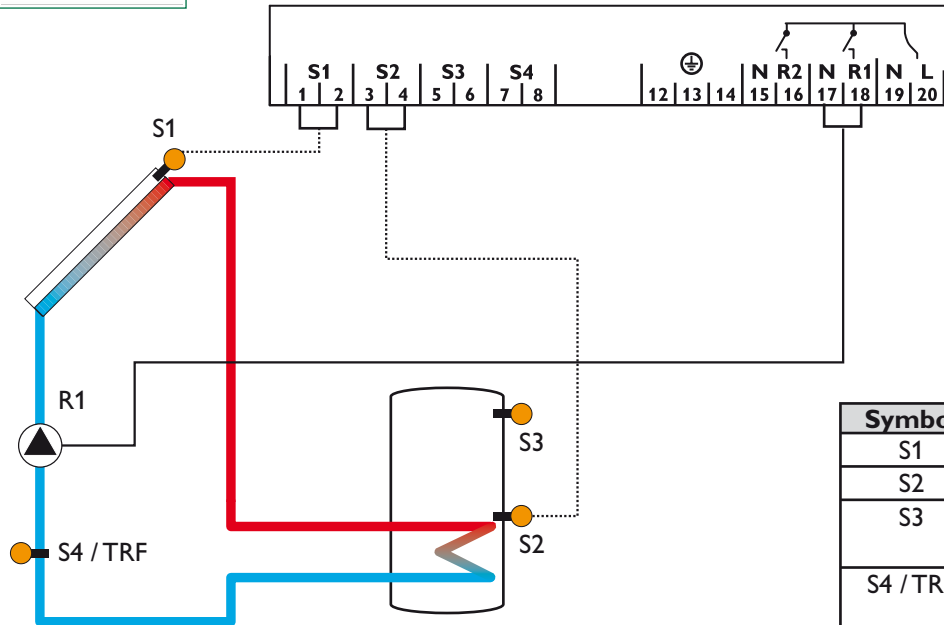
Dangerous voltage on contact!



1.2.1 Allocation of clamps for system 1



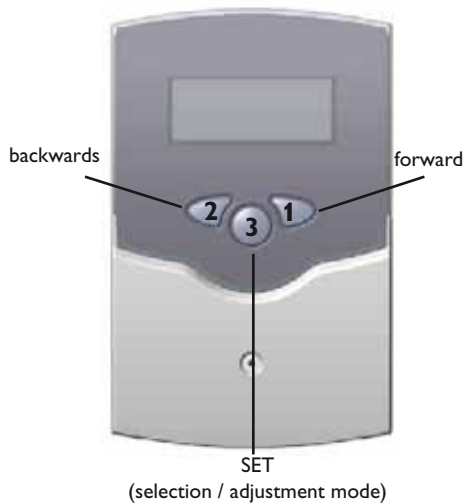
Standard solar system with 1 store, 1 pump and 3 sensors. The sensor S4 / TRF can optionally be used for heat quantity balancing.



Symbol	Specification
S1	Collector sensor
S2	Store sensor below
S3	Store sensor at the top (optionally)
S4 / TRF	Sensor for heat quantity measurement (optionally)
R1	Solar pump

2. Operation and function

2.1 Pushbuttons for adjustment

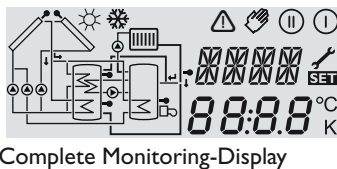


The controller is operated by 3 pushbuttons below the display. The forward-key (1) is used for scrolling forward through the indication menu or to increase the adjustment values. The backwards-key (2) is accordingly used for the reverse function.

For adjustment of last indication channel **h P** (operating hours), keep button 1 pressed for 3 seconds. If an **adjustment value** is shown on the display, **SET** is indicated. In this case you can press the key „Set“ (3) in order to change into input mode.

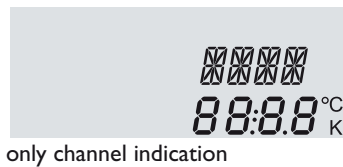
Select a channel by keys 1 and 2
 Shortly press key 3, so that „SET“ flashes
 Adjust the value by keys 1 and 2
 Shortly press key 3, so that „SET“ permanently appears, the adjusted value is now saved.

2.2 System monitoring display



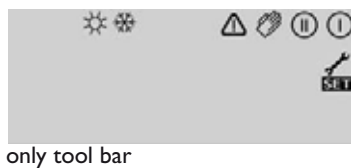
The system monitoring display consists of 3 blocks: **indication of the channel, tool bar and system screen** (active system scheme).

2.2.1 Channel indication



The **indication channel** consists of two lines. The upper line is an alphanumeric 16-segment indication, in which mainly the channel names / menu items are shown. In the lower 7-segment indication, the channel values and the adjustment parameter are indicated. Temperatures and temperature differences are indicated in °C or K.

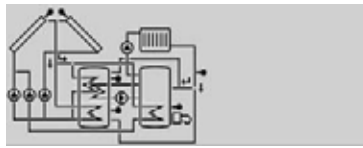
2.2.2 Tool bar



The additional symbols of the **tool bar** indicate the current system status.

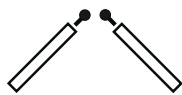
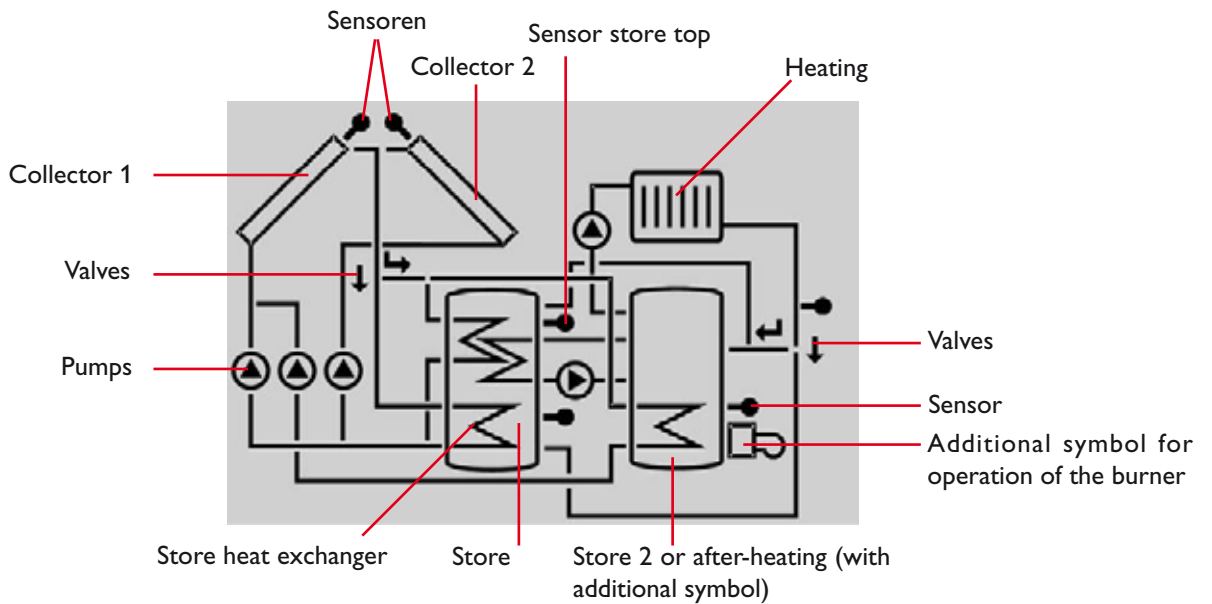
Symbol	standard	flashing
	relay 1 active	
	maximum store limitation active / maximum store temperature exceeded	collector cooling function or recoling function active
	antifreeze- function activated	collector minimum limitation or antifreeze function active
		collector security shutdown or store security shutdown active
		sensor defect
		manual operation active
		an adjustment channel is changed SET-mode

2.2.3 System screen

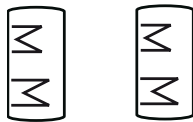


only system screen

The system screen (active system scheme) shows the schemes selected on the controller. It consists of several system component symbols, which are - depending on the current status of the system - either flashing, permanently shown or hidden.



Collectors
with collector sensor



Store 1 and 2
with heat exchanger



3-way-valves
The flow direction or the current breaking capacity are always shown.



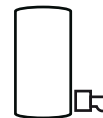
Temperature sensor



Heating circuit



Pump



After-heating
with burner symbol

2.3 Blinking codes

2.3.1 System screen blinking codes

- Pumps are blinking during starting phase
- Sensors are blinking if the respective sensor-indication channel is selected.
- Sensors are quickly blinking in case of sensor defect.
- Burner symbol is blinking if after-heating is activated.

2.3.2 LED blinking codes

- Constantly green: everything all right
- Red/green blinking: initialisation phase
- manual operation
- Red blinking: sensor defect
- (sensor symbol is quickly blinking)

3. Controller parameter and indication channels

3.1 Channel-overview

Legend:

x

Corresponding channel is available.

x*

Corresponding channel is available if the appropriate option is activated.

Please note:

S3 and S4 are only indicated if sensors are connected.

①

Corresponding channel is only available if the option heat quantity measurement is **activated** (OHQM).

②

Corresponding channel is only available if the option heat quantity measurement is **deactivated** (OHQM).

MEDT

The channel antifreeze content (MED%) is only shown if a medium other than **water or Tyfocor LS / G-LS (MEDT 0 or 3)** is used. The adjustment is only appropriate when using other types of antifreeze.

channel		specification	page
COL	x	Temperature collector 1	25
TST	x	Temperature store 1	25
S3	x	Temperature sensor 3	25
TRF	①	Temperature return sensor	25
S4	②	Temperature sensor 4	25
n %	x	Pump speed relay 1	25
h P	x	Operating hours relay 1	25
kWh	①	Heat quantity kWh	26
MWh	①	Heat quantity MWh	26
DT O	x	Switch-on temperature difference	27
DT F	x	Switch-off temperature difference	27
DT S	x	Nominal temperature difference	27
RIS	x	Increase	27
S MX	x	Maximum temperature store 1	27
EM	x	emergency temperature collector 1	28

channel		specification	page
OCX	x	Option collector cooling collector 1	28
CMX	x*	Maximum temperature collector 1	28
OCN	x	Option minimum limitation collector 1	28
CMN	x*	Minimum temperature collector 1	28
OCF	x	Option antifreeze collector 1	28
CFR	x*	Antifreeze temperature collector 1	28
OREC	x	Option recoling	29
OTC	x	Option tube collector	29
OHQM	x	Option WMZ	26
FMAX	①	Maximum flow	26
MEDT	①	Antifreeze type	26
MED%	MEDT	Antifreeze content	26
nMN	x	Minimum pump speed relay 1	29
MAN1	x	Manual operation relay 1	29
MAN2	x	Manual operation relay 2	29
LANG	x	Language	29
PROG	XX.XX	Program number	
VERS	X.XX	Version number	

3.1.1 Indication of collector temperatures

COL:
Collector temperature
display range: -40...+250 °C

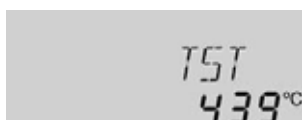


Shows the current collector temperature.

- COL : collector temperature (1-collector-system)

3.1.2 Indication of store temperatures

TST,TSTL,TSTU:
Store temperatures
Display range: -40...+250 °C

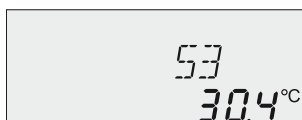


Shows the current store temperature.

- TST : store temperature (1-store-system)
- TSTL : store temperature lower
- TSTU : store temperature upper

3.1.3 Indication of sensor 3 and sensor 4

S3, S4:
Sensor temperatures
Display range: -40...+250 °C



Shows the current temperature of the corresponding additional sensor (without control function).

- S3 : temperature sensor 3
- S4 : temperature sensor 4

Please note:

S3 and S4 are only indicated if the temperature sensors are connected (shown).

3.1.4 Indication of other temperatures

TRF:
other measured
temperatures
Display range: -40...+250 °C



Shows the current temperature of the sensor.

- TRF : temperature return flow

3.1.5 Indication of current pump speed

n %:
current pump speed
Display range: 30...100%

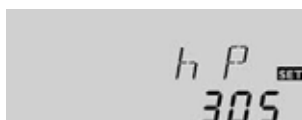


Shows the current pump speed of the corresponding pump.

- n % : current pump speed (1-pump-system)

3.1.6 Operating hours counter

h P:
Operating hours counter
Display channel



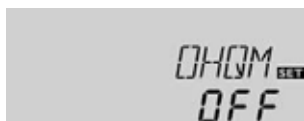
The operating hours counter adds up the solar operating hours of the respective relay (**h P**). Full hours are shown on the display.

The operating hours added up can be reset. As soon as one operating hours channel is selected, the symbol **SET** is permanently shown on the display. The button SET (3) must be pressed for approx. 2 seconds in order to get back into the RESET-mode of the counter. The display-symbol **SET** is flashing and the operating hours will be set to 0. In order to finish the RESET-procedure, the button **SET** must be pressed in order to confirm.

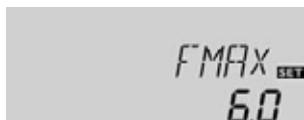
In order to interrupt the RESET-procedure, no button should be pressed for about 5 seconds. The controller returns automatically into the indicator mode.

3.1.7 Heat quantity balancing

OHQM:Heat quantity balancing
 Adjustment range: OFF...ON
 Factory setting: OFF



FMAX:
 Volume flow in l/min
 Adjustment range 0... 20
 in steps of 0,1
 Factory setting 6,0



MEDT: Type of antifreeze
 Adjustment range 0...3
 Factory setting 1



MED%: Concentration of antifreeze in (Vol-) %
 MED% is blinded out by MEDT 0 and 3.
 Adjustment range 20...70
 Factory setting 45



kWh/MWh:Heat quantity in kWh / MWh
 Display channel



A heat quantity balancing is possible for all systems in conjunction with a flowmeter. You just have to activate the option heat quantity balancing in the channel **OHQM**.

The volume flow readable at the flowmeter (l/min) must be adjusted in the channel **FMAX**. Antifreeze type and concentration of the heat transfer medium are indicated on the channels **MEDT** and **MED%**.

Type of antifreeze:

- 0 : water
- 1 : propylene glycol
- 2 : ethylene glycol
- 3 : Tyfocor® LS / G-LS

The heat quantity transported is measured by the indication of the volume flow and the reference sensor of feed flow S1 and return flow S4. It is shown in kWh-parts in the indication channel **kWh** and in MWh-parts in the indication channel **MWh**. The sum of both channels form the total heat output.

The heat quantity added up can be reset. As soon as one of the display channels of the heat quantity is selected, the symbol **SET** is permanently shown on the display. The button SET (3) must be pressed for approx. 2 seconds in order to get back into the RESET-mode of the counter. The display-symbol **SET** is flashing and the value for heat quantity will be set to 0. In order to finish the RESET-procedure, the button **SET** must be pressed for confirmation.

In order to interrupt the RESET-procedure, no button should be pressed for about 5 seconds. The controller returns automatically into indication mode.

3.1.8 ΔT -regulation

DT O:

Switch-on temperature
Adjustment range 1,0...20,0 K
Factory setting 6.0



DT F:

Switch-off temperature diff.
Adjustment range
0,5 ... 19,5 K
Factory setting 4.0 K



Please note: Switch-on temperature difference DO must be at least 1 K higher than the switch-off temperature-difference DF.

DT S:

Nominal temperature difference
Adjustment range 1,5..30,0 K
Factory setting 10.0



RIS:

Raise
Adjustment range 1 ... 20 K
Factory setting 2 K



Primarily the controller works in the same way as a standard differential controller. If the switch-on difference (**DT O**) is reached, the pump is activated and after having got an impulse (10 s) a minimum pump speed (nMN = 30 %) is run. If the adjusted nominal value of the temperature difference (**DT S**) is reached, the pump speed is increased by one step (10%). If the difference increases by 2 K (**RIS**), the pump speed is increased by 10 % respectively until the maximum pump speed of 100 % is reached. The response of the controller can be adapted by means of the parameter „Raise“. If the adjusted switch-off temperature is underrun (**DT F**), the controller switches-off.

3.1.9 Maximum store temperature

S MX:

Maximum store temp.
Adjustment range 2..95 °C
Factory setting 60 °C

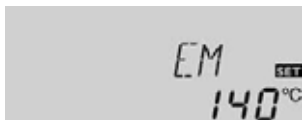


If the adjusted maximum temperature is exceeded, a further loading of the store is stopped so that a damaging overheating can be avoided. If the maximum store temperature is exceeded, on the display is shown.

Please note: The controller is equipped with a security-switch-off of the store, which avoids a further loading of the store if 95 °C are reached at the store.

3.1.10 Limit collector temperature Collector emergency shutdown

EM:
Limit collector temperature
Adjustment range
110 ... 200 °C,
Factory setting 140 °C



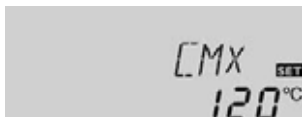
If the adjusted collector limit temperature (**EM**) is exceeded, the solar pump (R1/R2) is deactivated in order to avoid a damaging overheating of the solar components (collector emergency shutdown). The limit temperature is set to 140 °C but it can be changed within the adjustment range of 110...200 °C. In the display is shown Δ (flashing).

3.1.11 System cooling

OCX:
Option system cooling
Adjustment OFF ... ON
Factory setting OFF



CMX:
Maximum collector temp.
Adjustment range
100...190 °C
Factory setting 120 °C



If the adjusted maximum store temperature is reached, the solar system switches-off. If now the collector temperature raises to the adjusted maximum collector temperature (**CMX**), the solar pump remains activated until this limit temperature value is again underrun. The store temperature might continue to raise (subordinated active maximum store temperature), but only until 95 °C (emergency shutdown of the store). If the store temperature is higher than the maximum store temperature (**SMX**) and the collector temperature is lower by at least 5 K than the store temperature, the solar system remains activated until the store is again cooled down by the collector and the tubes under the adjusted maximum temperature (**SMX**).

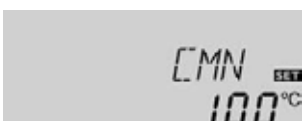
In case of active system cooling on the display is shown \star (flashing). Due to the cooling function the solar system can be kept operable for a longer period on hot summer days and a thermal release of the collector and the heat transfer medium is ensured as well.

3.1.12 Option minimum collector limitation

OCN:
Minimum collector limitation
Adjustment range OFF / ON
Factory setting OFF



CMN:
Minimum collector temperature
Adjustment range
-10 ... 90 °C
Factory setting 10 °C



The minimum collector temperature is a minimum switching temperature, which must be exceeded so that the solar pump (R1/R2) is switched-on. The minimum temperature shall avoid a steady starting-up of the solar pump (or solid fuel boiler charging pumps) for low collector temperatures. If the minimum temperature is underrun, in the display is shown \star (flashing).

3.1.13 Option antifreeze function

OCF:
Antifreeze function
Adjustment range
OFF / ON
Factory setting OFF



CFR:
Antifreeze temperature
Adjustment range
-10 ... 10 °C
Factory setting 4,0 °C



The antifreeze function activates the loading circuit between collector and store if the adjusted antifreeze function is underrun in order to protect the medium that it will not freeze or „get thick“. If the adjusted antifreeze temperature is exceeded by 1 °C, the loading circuit will be deactivated.

Please note:

As there is only a limited heat quantity of the store available for this function, the antifreeze function should only be used in regions with few days of temperatures around freezing point.

3.1.14 Recooling function

OREC:

option recooling
adjustment range
OFF...ON
Factory setting: OFF

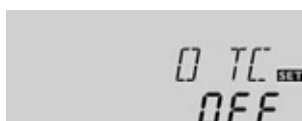


If the adjustment maximum store temperature (**S MX**) is reached, the solar pump remains activated in order to avoid an overheating of the collector. The store temperature might continue to increase but only up to 95 °C (emergency shutdown of the store). In the evening the solar system continues running until the store is cooled down to the adjusted maximum store temperature via collector and pipes.

3.1.15 Tube collector special function

OTC:

Tube collector special
function
Adjustment range:
OFF...ON
Factory setting: OFF

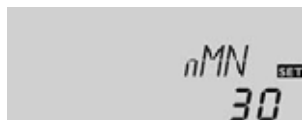


If the controller measures an increase of 2 K compared to the collector temperature stored at last, the solar pump is switched-on to 100 % for about 30 seconds. After expiration of the solar pump runtime the current collector temperature is stored as new reference value. If the measured temperature (new reference value) is again exceeded by 2 K, the solar pump again switches-on for 30 seconds. If the switch-on difference between collector and store is again exceeded during runtime of the solar pump or the standstill of the system, the controller automatically switches over to solar charging. If the collector temperature drops by 2 K during standstill, the switch-on value for the special tube collector function will be recalculated.

3.1.16 Pump speed control

nMN:

Pump speed control
Adjustment range:
30...100
Factory setting: 30



A relative minimum pump speed is specified for pumps connected at the outputs R1 and R2 via adjustment channel **nMN**.

Attention:

When using consumers (e.g. valves) which are not pump speed controlled, the value must be adjusted to 100% in order to deactivate the pump speed control.

3.1.17 Operating mode

MAN1 / MAN2:

Operating mode
Adjustment range:
OFF,AUTO, ON
Factory setting: AUTO



For control and service work the operating mode of the controller can be manually adjusted by selecting the adjustment value MAN1 / MAN2, in which the following adjustments can be made:

• **MAN1 / MAN2**

Operating mode	
OFF	: relay off (flashing) +
AUTO	: relay in automatic operation
ON	: relay on (flashing) +

3.1.18 Language

LANG:

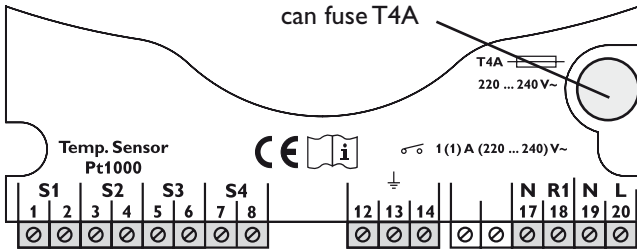
Adjustment of language
Adjustment range:
dE, En, It, Fr
Factory setting: En



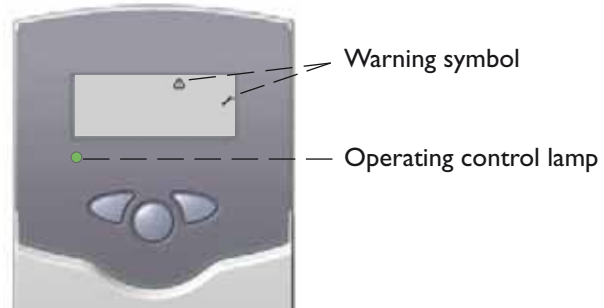
The menu language can be adjusted in this channel.

- dE : German
- En : English
- It : Italiano
- Fr : French

4. Tips for fault localization



If a malfunction occurs, a notification is given on the display of the controller:



Operating control lamp flashes red. On the display appears the symbol and the symbol .

Operating control lamp off

Sensor defect. An error code is shown on the relevant sensor indication channel instead of a temperature.

Check the power supply

888.8

- 88.8

o.k.

Line break. Check the line.

Short-circuit. Check the line.

The can fuse of the controller is defective. It can be replaced after removal of the front cover (spare fuse is enclosed in the accessory bag).

Pt1000-temperature sensors pinched off can be checked with an ohmmeter. In the following the resistance values corresponding to different temperatures are listed.

°C	Ω	°C	Ω
-10	961	55	1213
-5	980	60	1232
0	1000	65	1252
5	1019	70	1271
10	1039	75	1290
15	1058	80	1309
20	1078	85	1328
25	1097	90	1347
30	1117	95	1366
35	1136	100	1385
40	1155	105	1404
45	1175	110	1423
50	1194	115	1442

Resistance values of the Pt1000-sensors

4.1 Various:

